

PORTABLE SCREW COMPRESSOR PDS185S



Main Improvements:

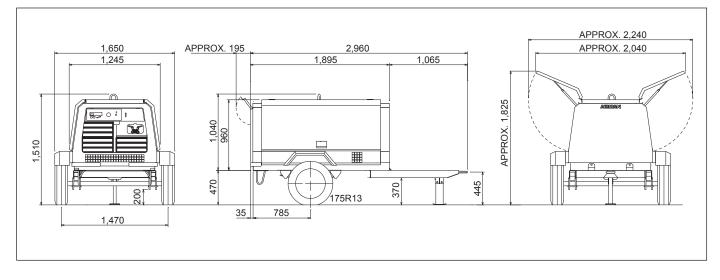
Superior Serviceability

- Newly-designed GULL-WING door Easiest access to interior inspection and maintenance.
- Filter Cartridge type Separator allows easiest replacement.

Main Components - Maintenance-Free

- New Piston type Automatic-Relief Valve has no diaphragm. Thus servicing of diaphragm is not required any longer.
- Pressure Adjustment Regulator has become smaller and has no diaphragm which need be replaced. It is not necessary to replace diaphragm any longer.
- Smooth and Easy Cleaning
- Fittings of oil piping connection have been designed to be O-Ring seat type to eliminate oil leakage.
- Radiator and oil cooler are combined in form of one piece panel so that it provides much more smooth and easier cleaning of radiator and oil cooler.

HOKUETSU INDUSTRIES CO., LTD.



SPECIFICATIONS PDS185S-6C2

COMPRESSOR

Type

Free air deliverv Working pressure Unloader

Lubrication system

Driving system Oil cooling Air cleaner

Model

Type

DIESEL ENGINE

No.of cylinders

Rated output

Middle.torque

Injection pump

Starting motor

Fuel tank capacity

Governor

Alternator

Air cleaner

Battery

YANMAR 4TNV88-BDHKS 4 Cyl.bore X stroke Total displacement 2.189 liters Compression ratio 19.0:1

Water-cooled,4-cycle, direct injection type 88 mm x 90 mm 36.4 kW/3,000 min-1 (49.5 PS/3,000 rpm) 140.8 Nm/approx.1,800min⁻¹ (14.4 kgf m/approx.1,800 rpm) Yanmar VE pump type Centrifugal, all-speed AC 12 V,40 A DC 12 V,1.7 kW 80D26R-MF(NX110-5MF)x1 pc. Dry type 90 liters Engine oil capacity(including oil cooler) 7.4 liters 5.8 liters Coolant capacity(including engine radiator)

Rotary twin screw, single

0.69MPa(7 kgf/cm²G)(100 psi)

connection with stepless speed

stage.oil-cooled

regulator

Air-cooled

5.2 m³/min(185 cfm)

Suction port closing in

Forced lubrication by compression pressure

Dry paper filter type

Direct coupling with gears

OIL SEPARATOR-RECEIVER TANK

Type Shell dia. Shell length Capacity Max.working pressure Hydraulic test pressure Air outlet valve

Vertical, cylindrical, full-welded Φ226.4 mm 594 mm 0.021 m³ 1.38 MPa(14.1 kgf/cm²G) 1.8 MPa(18.4 kgf/cm²G) 20 A x 2 pcs.

INSTRUMENTS & GAUGES

EMERGENCY STOP DEVICES

Engine oil pressure switch , Delivery air temperature switch , Engine coolant temperature switch, Disconnected of delivery air temperature sensor, Disconnected of engine coolant temperature sensor

WARNING LAMP

For engine coolant temperature rise For delivery air temperature rise For battery charging For fuel level down

OPERATING LAMP

Glow lamp

GAUGES

Pressure gauge, Fuel gauge

MONITOR INDICATOR

Delivery air temperture, Engine coolant temperature, Engine speed(rpm), Hour meter

OPERATING SWITCH

Starter switch, Starting unloader valve, Monitor change switch, Error code indication switch

WEIGHT

15 liters

Dry weight Operating weight

860 kgs 960 kgs

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Compressor oil capacity(including receiver tank & oil cooler)

8TH Floor Shinjuku San-Ei Bldg, 22-2 Nishi-Shinjuku 1-Chome, Shinjuku-ku, Tokyo 160-0023 Japan TEL:81-3-3348-7281 FAX:81-3-3348-7289 E-mail:oversea@airman.co.jp http://www.airman.co.jp

HOKUETSU INDUSTRIES EUROPE B.V.

Brequetlaan 12,1438 BC Oude Meer, The Netherlands PHONE:31-20-6462636 FAX:31-20-6462191 e-mail:info@hokuestu.nl

\Lambda SAFETY

 Operate safely in accordance with proper operation manual.

To prevent trouble and accidents,perform daily and preventive maintenance checks without fail

